# ONSHORE-TO-ONBOARD DECARBONIZATION

TARGETTING EMISSIONS
REDUCTIONS IN CONVENTIONAL
MARINE SYSTEM

CO<sub>2</sub>



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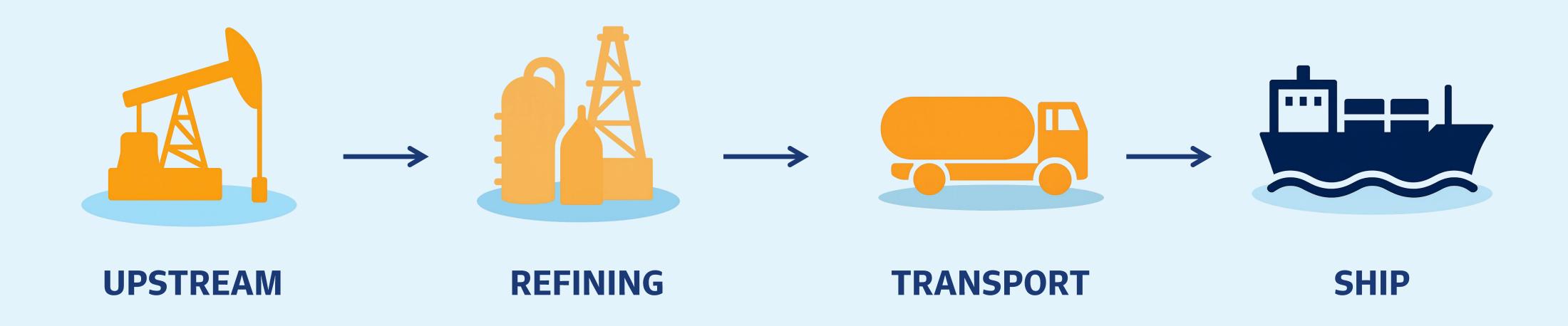
Technical Seminar on OCCS

IMO Headquater, 11 September 2025



## BUNKER FUEL SUPPLY CHAIN

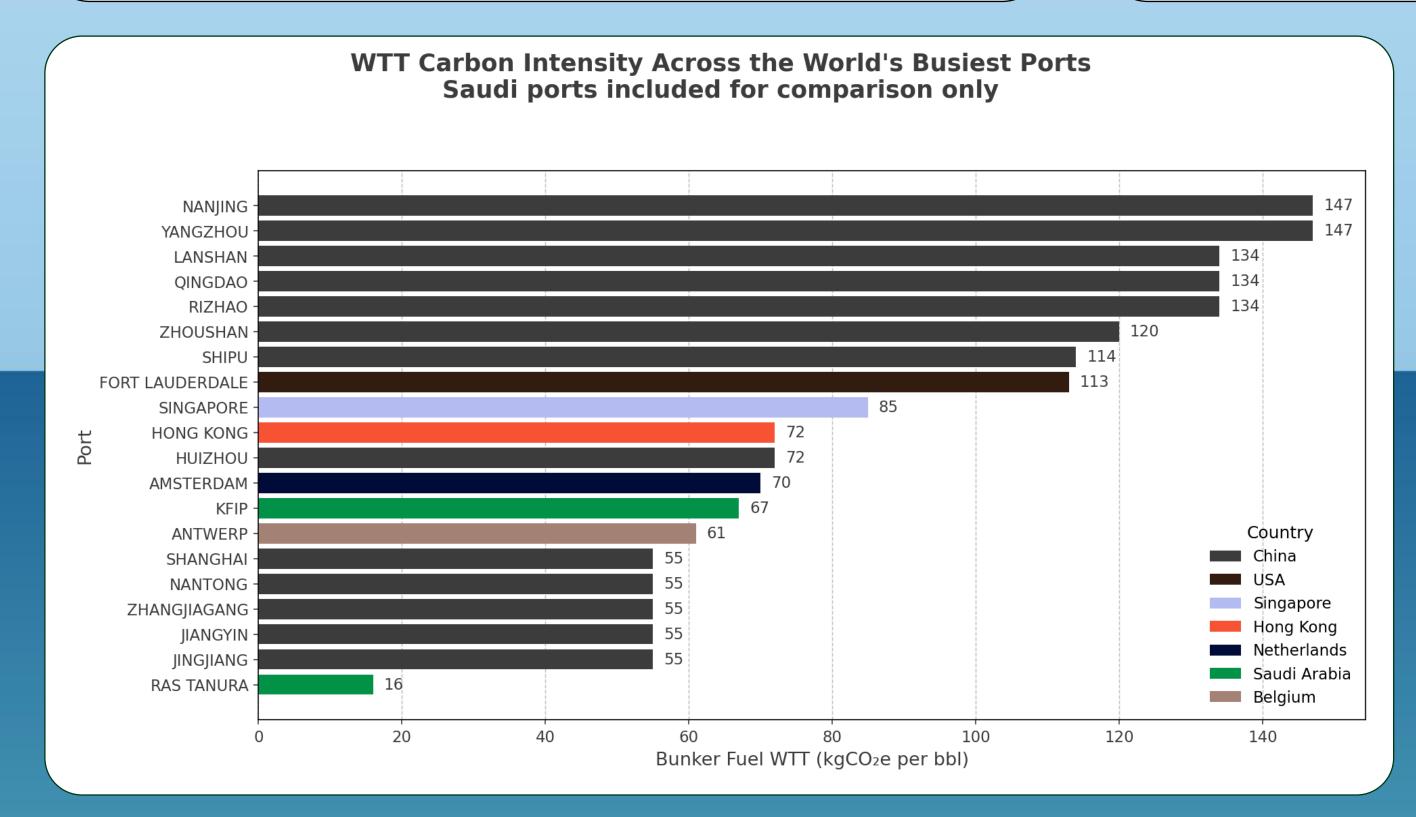
- Bunker fuel used by ships sourced from crude oil via several upstream sources
- Upstream operations include extraction, separation, and transport
- Refineries process crude oil into various petroleum products, including bunker fuel
- Fuel transported to ports for storage and eventual refueling of vessels



# GLOBAL VARIABILITY IN BUNKER FUEL CARBON INTENSITY

- Wide spread in WtT CI across ports: ~16 to ~147 kgCO<sub>2</sub>e/bbl (~4 to 26% of WtW CI)
- **Drivers of upstream variability** (flaring, venting, extraction methods)
- Refinery configurations (energy intensity, hydrogen use)
- **Blendstock components** (fuel oil vs distillates)

- Implication: OCC operates on top of highly uneven upstream carbon baselines
- **Technology:** Meaningful decarbonization requires progress in both upstream supply chains and onboard operations
- **Policy:** WtT variability should be reflected in assessments to ensure fair and impact-based comparisons

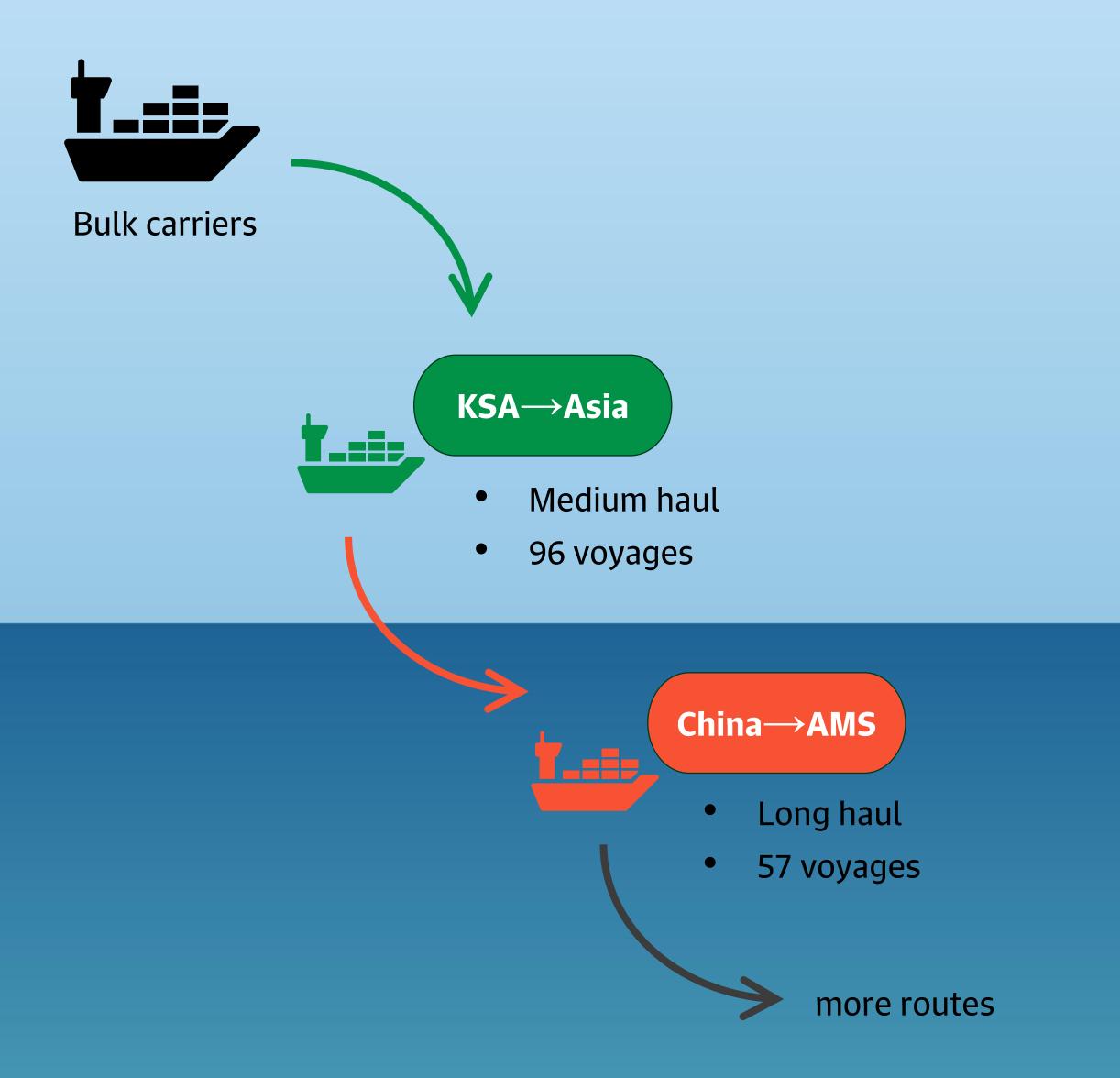




#### ~9x difference

Ras Tanura vs Nanjing illustrates why supply chain decarbonization is crucial

# WHY ROUTE-SPECIFIC OCC ANALYSIS?





#### Voyage profiles differ

ballast/loaded distances, CO2 baselines, cargo



#### **Freight economics**

drive break-even feasibility



#### **Engineering footprint**

(tanks/modules) depends on route

## OCC MODEL & SCENARIO DESIGN

#### Datasets(1)



- Vessel name/ID
- Vessel type
- Ports
- Cargo
- **DWT**(2)
- Ballast/loaded distances
- **Estimated CO2** emissions (per leg)
- Voyage duration—derived (12 knots average speed)
- (1) Source: kpler
- (2) DWT = Dead Weight Tonnage

#### Costs



- Cargo penalty—derived
- CAPEX (6.85 M\$, 2.3 tph,
   CCF(3)=0.094)
- Nonfuel OPEX 19.6 and 38.2
   \$/t and offloading 15 and 34.5
   \$/t at a capture rate of 1.0 and 2.3 tph, respectively
- Total cost = cargo penalty +
   CAPEX + OPEX + offloading

#### (3) CCF = Capital Charge Factor

#### Scenarios



- **Capture rate η** (0.5-0.9)
- **Fuel penalty** *f* (0.015-0.15)
- **Penalty exhaust φ** (bypass vs integrated)
- Full vs loaded-leg penalty
- Freight rate \$/t cargo (25-50)
- Mass-balance mode (captured vs net)
- **Sizing policy** (per-voyage vs per-vessel peak)



#### **5 Charts per Scenario**

- Cargo penalty vs Capture rate
- BE (cargo) vs Freight
- BE (total cost) vs Freight
- Technology cost breakdown
- Tank/Modules vs Capture rate

# TARGET SCENARIO ( $\phi=1, f=0.015, \eta=0.9$ )

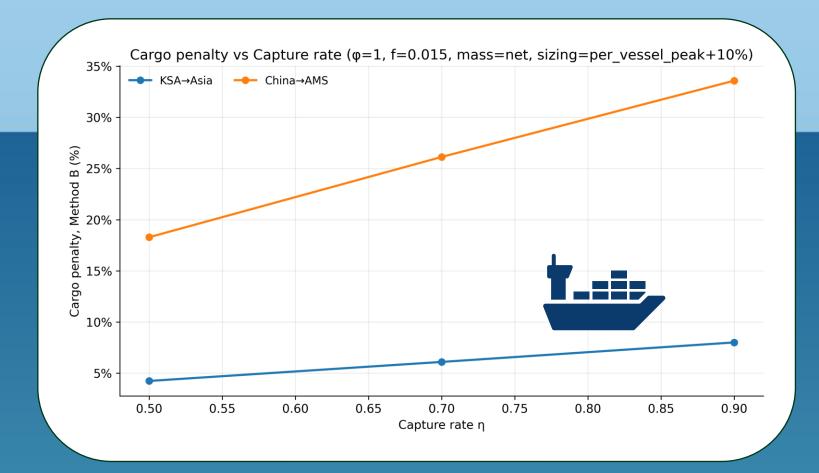


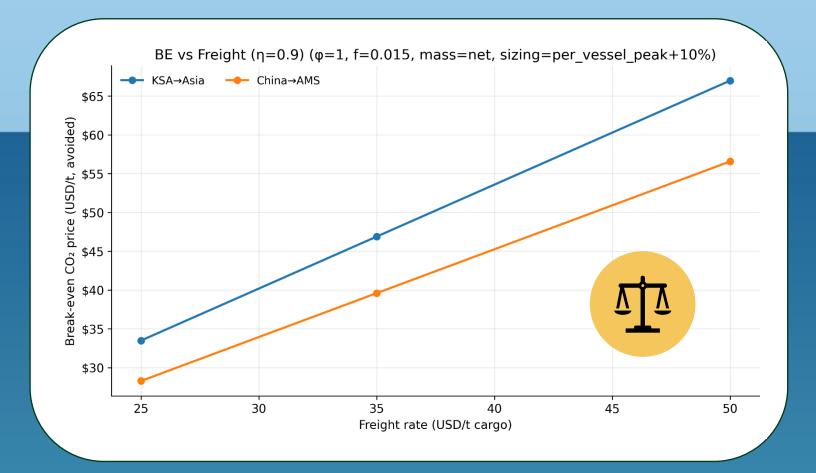


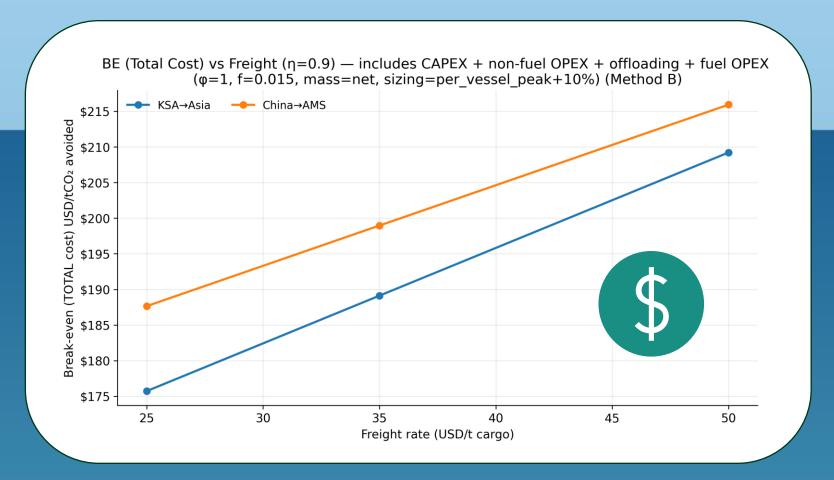
- China→AMS (long-haul) shows a
   much steeper curve than KSA→Asia
- At η=0.9 the loss is ~34% for
   China→AMS vs ~8% for KSA→Asia

- Break-even CO<sub>2</sub> price rises with freight rate
- China→AMS shows lower BE than
   KSA→Asia, despite higher cargo
   penalty, because CO<sub>2</sub> avoided per
   voyage is larger

- Break-even CO<sub>2</sub> price climb once CAPEX and OPEX are included
- Long-haul China→AMS needs highest CO<sub>2</sub>
   price, driven by OCC scale
- Medium-haul KSA→Asia more viable short term, as shorter voyages spread cost more effectively

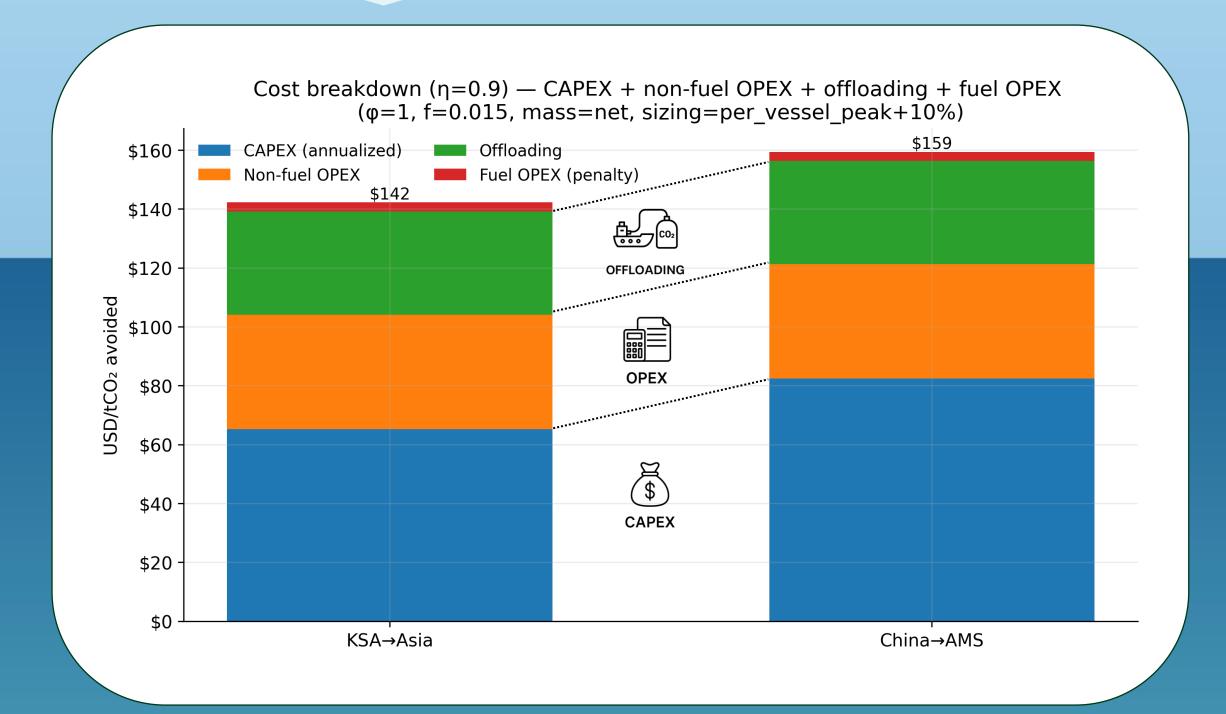




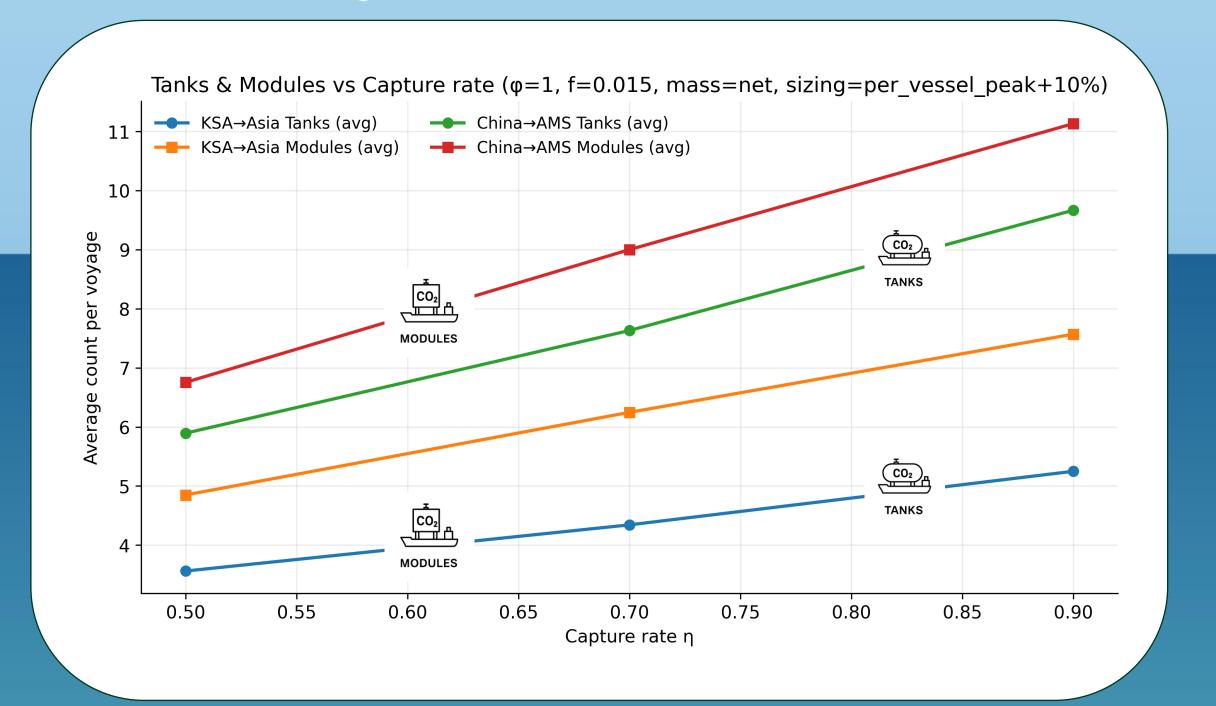


# COST BREAKDOWN & SIZING

- CAPEX dominates the route gap: ~\$82/t China→AMS vs ~\$65/t
   KSA→Asia (per tCO<sub>2</sub> avoided)
- Non-fuel OPEX and offloading match (~\$39/t and ~\$35/t each): ratebased from MARAD, normalized per avoided
- Target offloading cost cuts by increasing transfer rates (bigger/faster arms, parallel manifolds) so berth time drop



- Long haul installs more equipment at every η (η=0.9 averages):
   modules ~11 vs 8, tanks ~10 vs 5 (China→AMS vs KSA→Asia). This drives the higher CAPEX per tCO₂ avoided on the long route
- Gap widens with higher  $\eta$ : more capture  $\rightarrow$  more throughput  $\rightarrow$  more module/tank replications on long-haul



# COMPARATIVE INSIGHTS & TAKEAWAYS

KSA→Asia



**China**→**AMS** 



**Cargo penalty** 

lower (~4-8%)



**Cargo penalty** 

higher (~18-34%)



**CAPEX + Offloading** dominate



**CAPEX** (higher)

dominates



Smaller tank/module sizing



Larger tank/module

sizing

**Policy levers:** 



**CAPEX support** (carbon pricing/ crediting, CfD(1))



**Standardized** offloading frameworks



**Designate more voyages** to OCC-equipped vessels (like HOV lanes)



**Deployment scale** and standardization

### NEXT STEPS IN OUR STUDY



#### **Global Expansion of Model Application**

Extend OCC cost model to cover all primary bulk carrier routes worldwide. Incorporate container ships and other major ship classes.



#### **CCS Hubs Integration**

Connecting ports with major CO2 storage sites to create a scalable, efficient, and cost reducing pathway that transforms OCC into part of a coordinated global decarbonization system.



# **Development of OCC Suitability Index**

Create Vessel-Route OCC suitability index at a global scale. Publish results with cost scenarios in a peer-reviewed journal.



#### **KAPSARC** Well-to-Wake Model

Interactive public tool for onshore & onboard emissions baselining. Enable comparative decarbonization analysis, including OCC.